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Uniform small-sized MoS₂ from novel solution-based microwave-assisted method with exceptional reversible lithium storage properties†

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Currently, MoS₂ is being investigated as a lithium-ion battery (LIB) anode material because of its high theoretical capacity. However, its significantly low electrochemical activity and cyclic stability limit its utilization. Nevertheless, small-sized MoS₂ possibly overcomes these issues. Herein, small-sized MoS₂ with uniform particle sizes of about 20–30 nm was prepared via a novel solution-based microwave-assisted precursor pyrolysis method. The resultant MW-MoS₂ sample has a high surface area of 96.9 m² g^{−1} and large pore volume (0.38 cm³ g^{−1}) with pore size distribution mainly in the meso/macropore scale, which are beneficial for electrolyte storage and low charge carrier conductive resistances. The large pore surface area and volume of the small-sized MoS₂ can also ease the volume expansion during the charging and discharging process. As an LIB anode, the MW-MoS₂ material exhibits an amazingly large specific capacity of 1355 mA h g^{−1} at a low current density of 0.5 A g^{−1}. At a high current density of 10 A g^{−1}, a specific capacity of 435 mA h g^{−1} is obtained, demonstrating its excellent rate capability. Furthermore, a large discharge capacity of 544 mA h g^{−1} is maintained after 500 cycles at 5 A g^{−1}, indicating its fascinatingly high cyclic stability.

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1. Introduction

Lithium-ion batteries (LIBs) have been extensively researched for the various merits of high voltage, large capacity, low cost and environment-friendly characteristics.^{1–3} However, there are still many problems that should be solved to meet the rapidly growing demands in electric vehicles and mobile electronics, which need a longer cyclic life and better rate performance. Because of its long cyclic life, low cost, and high structural stability during cycling,^{4,5} graphite has been used as the commercial LIB anode material for many years. However, the theoretical capacity of graphite (372 mA h g^{−1}) is very low. Therefore, the search for high-performance LIB anode materials with a large capacity, high rate capability and desired lifetime is urgent.^{1,6,7}

Two-dimensional (2D) graphene-like transition metal disulfides, a class of substances denoted as MS₂, where M is a Group-IV, -V or -VI transition metal,^{8–11} have shown fascinating and remarkable properties, which have made them the focus of substantial research interest.^{12–14} Molybdenum disulfide as a representative of the MS₂ family has been used in catalysis,¹⁵ photothermal cancer therapy^{16,17} and electrochemistry.^{18,19} Recently, MoS₂ was investigated as an LIB anode material^{20–22} due to its high theoretical capacity (670 mA h g^{−1}).^{23,24} However, its significantly low electrochemical activity and cyclic stability limit its utilization in LIBs. Small-sized MoS₂ possibly overcomes these issues because of its increased contact area with electrolyte, which enhances the activity and decreases the transport distances of charge carriers, *i.e.*, electrons and/or electrolyte ions. Additionally, the large pore surface area and volume of small-sized MoS₂ may possibly ease the volume expansion during the charging and discharging process. Usually, MoS₂ with large particle sizes is obtained via traditional methods such as the solid-state method and hydrothermal technique. Even though routine solution-based methods may lead to a certain decrease in the MoS₂ particle size, the large particle size is still mainly caused by a long synthesis time.^{3,25–29}

Microwave radiation is a fast, simple, uniform and energy efficient heating method. In the microwave heating process,

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†Electronic supplementary information (ESI) available: SEM and (HR)TEM images, XRD as well as N₂ sorption and pore size distribution of HT-MoS₂, TGA of MW-MoS₂, and rate capabilities and cyclic stabilities of the typical reported MoS₂ and MW-MoS₂. See DOI: 10.1039/c8nr02833h

the energy transfer between microwaves and the reaction substance or medium is accomplished by resonance-relaxation, which causes microwave heating to be fast and saves energy. Moreover, the heat is generated from inside the material rather than outside, which produces a small temperature gradient, making the heating more uniform.^{30–32} In addition, microwaves can also change the spatial structure of some molecules, break some chemical bonds and activate molecules, thus promoting a variety of chemical reactions. Due to the superiority of the microwave method, herein, we present a novel solution-based microwave-assisted precursor pyrolysis method to prepare small-sized MoS₂ nanoparticles, which exhibit large reversible specific capacity, high rate capability and high cyclic stability.

2. Experimental section

All the chemicals were used without further purification. Ammonium molybdate tetrahydrate ((NH₄)₆Mo₇O₂₄·4H₂O, 81.0–83.0% MoO₃ basis), L-cysteine (C₃H₇NO₂S, 99%), and glycerol (C₃H₈O₃, 99%) were purchased from Beijing Chemical Works. Lithium metal foil, carbon black, polymer binder (polyvinylidene fluoride, PVDF), 2025-type coin cells, Celgard membrane and lithium hexafluorophosphate were purchased from Beijing HWRK Chem Co., Ltd.

The molybdenum disulfides were prepared, as shown in Scheme 1. Initially, 0.3 g of ammonium molybdate tetrahydrate and 30 mL of glycerol were mixed in a 100 mL beaker and stirred for 30 min. Also, 1.0 g of L-cysteine and 30 mL of glycerol were mixed in another 100 mL beaker and stirred for 30 min. Then, the liquids from these two beakers were mixed in a 250 mL three-necked flask and stirred for 60 min under argon atmosphere in an XH-200A Computer Microwave Solid-Liquid Phase Synthesis/Extraction Workstation to obtain a uniform suspension liquid. Following this, under vigorous stirring and argon atmosphere, the mixture was heated to 180 °C with microwave irradiation (800 W) for 5 min. This was followed by rapid cooling to room temperature. The as-synthesized intermediate precipitate was cleaned several times *via* centrifugation at 8500 rpm for 30 min with deionized water and ethanol. After the subsequent calcination at 800 °C for 2 h under argon atmosphere, the resultant MoS₂, named

MW-MoS₂, was obtained. For comparison, the MoS₂ product named HT-MoS₂ was also prepared *via* the traditional hydrothermal method at 180 °C for 24 h using the same raw materials and subsequent calcination.

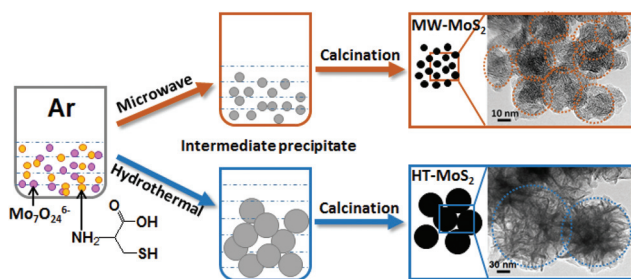
The 2025-type coin cells were assembled in an argon-filled glovebox. The cathode slurry was prepared by mixing the active material (MoS₂), conductive agent (acetylene black) and binder (PVDF) with a weight ratio of 7 : 2 : 1 in *N*-methylpyrrolidone (NMP) solvent dispersant. The positive electrodes were prepared by pressing the slurry onto a copper foil current collector and drying at 60 °C for 12 h under vacuum. The half-cells were assembled using a porous membrane (Celgard 2400) as the separator and lithium metal as the counter electrode. The electrolyte was a LiPF₆ (1.0 M) solution in a mixture of ethylene carbonate/dimethyl carbonate (EC/DMC, 1 : 1 in volume).

The crystalline structure and phase purity of the samples were determined using powder X-ray diffractometry (XRD; LabX XRD-6000, Shimadzu, Japan) with Cu K_α radiation ($\lambda = 1.5418 \text{ \AA}$) at a scan rate of 6° min^{-1} in the range of $10^\circ \leq 2\theta \leq 80^\circ$ at room temperature. The microstructures and morphologies of the samples were observed *via* field emission scanning electron microscopy (FE-SEM, JSM-7500), transmission electron microscopy (TEM, JEM-2100F) and high resolution TEM (HRTEM, JEM-2100F). The compositions of MW-MoS₂ were determined using energy dispersive X-ray spectroscopy (EDS, JSM-7500). The surface elemental compositions and microstructures were determined *via* X-ray photoelectron spectroscopy (XPS) using an Al K_α (150 W) monochromatic X-ray source (ESCALAB 250, Thermo Fisher Scientific, USA). Thermogravimetric analyses (TGA) were carried out under air atmosphere on an SDTQ600 (TA Instruments, USA) at a heating rate of $5^\circ \text{ C min}^{-1}$ from room temperature to 700 °C. The Brunauer–Emmett–Teller (BET) surface areas were determined *via* N₂ adsorption and desorption isotherms at 77 K with an ASAP 2020 physisorption analyzer (USA).

The above assembled 2025-type coin-cell batteries were used for electrochemical performance testing. Galvanostatic charge–discharge measurements of the half-cells were tested using a multi-channel current static instrument LAND-CT2001A battery test system in the voltage range of 0.01–3.00 V *vs.* Li⁺/Li. In the rate capability test, the charge and discharge current gradually increased from 0.5 to 10 A g^{−1}. To characterize the redox behaviour and the kinetic reversibility of the cell, cyclic voltammetry (CV) curves were obtained on a CHI660D electrochemical workstation with a scan rate of 0.2 mV s^{-1} between 0.01 and 3.00 V. Electrochemical impedance spectroscopy (EIS) curves were obtained using a CHI660D electrochemical workstation in the frequency range of 10 mHz to 100 kHz. All of the electrochemical tests were performed at room temperature.

3. Results and discussion

The particle size and morphology of the as-synthesized MW-MoS₂ were determined *via* SEM, and the images with different magnifications are presented in Fig. 1a and b. The



Scheme 1 The formation processes for the MW-MoS₂ and HT-MoS₂ samples.

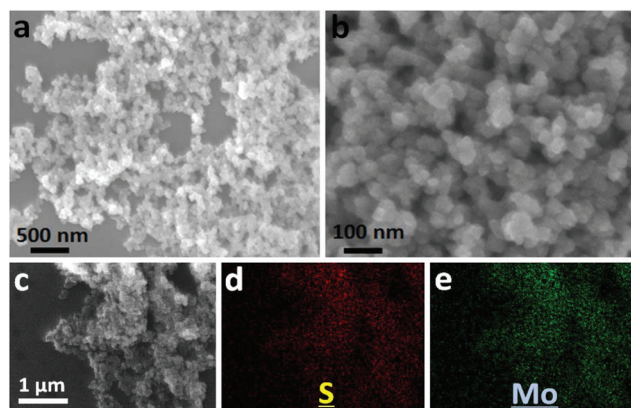


Fig. 1 (a, b) SEM images at different magnifications and (c) the SEM image and (d, e) its related elemental mapping of MW-MoS₂.

particles of MW-MoS₂ are uniform and very small in size (about 20–30 nm) due to the very short reaction time (5 min) in the solution-based microwave radiation process. In contrast, the HT-MoS₂ has a large flower-like morphology and its particle size ranges from 200–500 nm (Fig. S1†). The EDS elemental mapping images (Fig. 1d and e) of MW-MoS₂ demonstrate that both Mo and S atoms are homogeneously distributed throughout the sample. The molar ratio of Mo/S is 0.5, which corresponds to the MoS₂ composition. Furthermore, TGA curve (Fig. S2†) analysis indicates that there is a weight loss of 9.9% at about 400 °C due to the decomposition of MoS₂, which was oxidized to MoO₃.^{33,34}

In addition, the weight loss under 400 °C is due to the adsorbed moisture from the air since the small-size MW-MoS₂ has a large pore volume and BET surface area, which are described later. Also, the mass loss beyond 700 °C can be ascribed to the decomposition of MoO₃.³⁴

The crystallinities of the as-prepared intermediate precipitate and MW-MoS₂ material were confirmed by XRD (Fig. 2a). The XRD pattern of the intermediate precipitate sample does not exhibit a (002) reflection peak, which is typically observed in its bulk analogue, indicating that the intermediate precipitate contains five or less 2D layered MoS₂.³⁵ After calcination, diffraction peaks at the 2θ values of 16.63°, 33.19°, 38.75°, 58.93° and 69.94° were observed, which correspond to the (002), (100), (103), (110) and (201) lattice planes of the hexagonal crystalline structure of MoS₂ (JCPDS 37-1492). No diffraction peaks from impurities or parasitic phases were observed.^{33,36,37} The diffraction peaks of MW-MoS₂ are broad due to the small MoS₂ particle sizes, which will be beneficial for offering more active sites at the interface between the solid and liquid, and remarkably shorten the diffusion distance of ions, thus accelerating the transport of electrons and electrolyte ions. The XRD pattern of HT-MoS₂ is also shown (Fig. S3†) for comparison, where the sharp diffraction peaks indicate its higher crystallinity due to the longer hydrothermal process.

To gain further insight into the morphology and structure evolution process from the as-prepared intermediate precipi-

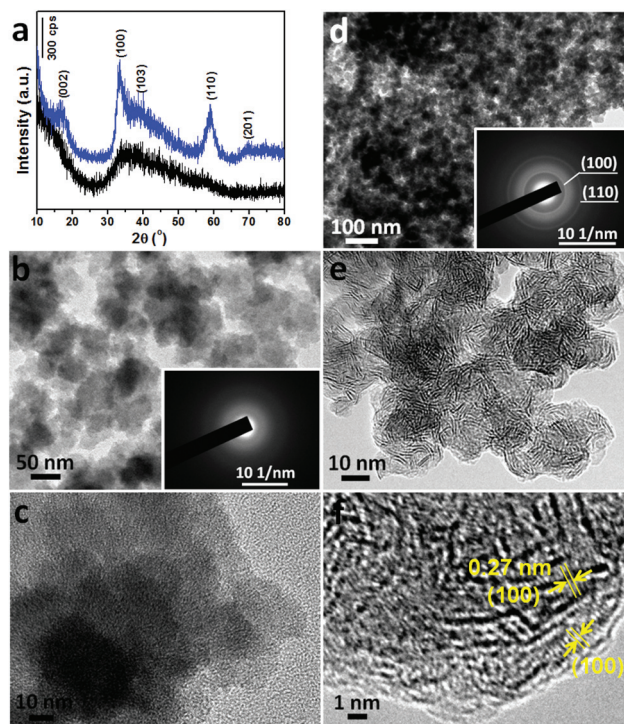


Fig. 2 (a) XRD patterns of the intermediate precipitate (black) and MW-MoS₂ (blue). (b, c) TEM images of the intermediate precipitate. (d, e) TEM and (f) HRTEM images of MW-MoS₂. The insets in (b) and (d) are the SAED patterns of the intermediate precipitate and MW-MoS₂, respectively.

tate to MW-MoS₂, (HR)TEM images were obtained and are shown in Fig. 2b–f. Well distributed homogeneous 2D layered particles comprising several monosheets with the size of about dozens of nanometers are observed for the intermediate precipitate (Fig. 2b and c). Additionally, no apparent diffraction ring is observed in the selected area electron diffraction (SAED) patterns of the intermediate precipitate (insert in Fig. 2b), which indicates its amorphous nature and is consistent with the XRD analysis. However, for MW-MoS₂, uniform small particles with sizes of about 20–30 nm are observed in the TEM images (Fig. 2d and e). The (100) lattice planes clearly observed in its HRTEM image (Fig. 2f) indicate the perfect crystallinity of the MoS₂ particles. Moreover, the (100) and (110) lattice planes, corresponding to perfect crystalline MoS₂ particles, are also clearly observed in the SAED patterns of MW-MoS₂ (inset in Fig. 2d), which are consistent with the XRD and (HR)TEM analyses.^{26,33,38,39}

The N₂ adsorption–desorption isotherms and porosity distribution of MW-MoS₂ were examined to determine its textural characteristics. The typical type-IV isotherm (Fig. 3a) is observed for MW-MoS₂, and it possesses higher BET surface area of 96.9 m² g^{−1} than that ever reported for pure MoS₂,^{26,28,33,39} which is almost five times that of HT-MoS₂ (21.9 m² g^{−1}) (Fig. S4†). This high specific surface area may provide more contact area between the electrode and electrolyte, which is beneficial for offering more active sites at the

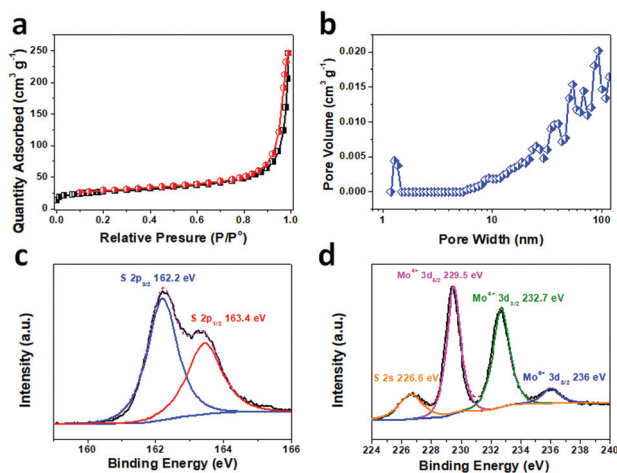


Fig. 3 (a) N_2 adsorption–desorption isotherms, (b) pore size distribution and (c) S 2p and (d) Mo 3d XPS spectra of MW-MoS₂.

interface between the solid and liquid. Also, the pore volume of MW-MoS₂ is $0.38 \text{ cm}^3 \text{ g}^{-1}$, which is much larger than that of HT-MoS₂ ($0.08 \text{ cm}^3 \text{ g}^{-1}$). Moreover, the pore size of MW-MoS₂ (Fig. 3b) is mainly distributed in the range of meso/macropores, which is helpful for the transport of electrolyte ions and electrolyte storage. The large pore surface area and volume of the small-sized MoS₂ may also ease the volume expansion during the charging and discharging process.

S 2p and Mo 3d XPS were used to determine the phase of MW-MoS₂. As shown in Fig. 3c, there are two peaks of S 2p located at 162.2 eV and 163.4 eV, which correspond to the S 2p_{3/2} and S 2p_{1/2} orbitals of divalent sulfide ions (S^{2-}) in 2H-MoS₂.^{21,24} The two major peaks located at 229.5 and 232.7 eV in the Mo 3d XPS spectrum (Fig. 3d) correspond to Mo 3d_{5/2} and 3d_{3/2}, which are characteristic of Mo⁴⁺ in 2H-MoS₂. A small S 2s peak is located at 226.6 eV,^{28,40,41} and the weak peak at 236 eV may be ascribed to the presence of Mo⁶⁺ 3d_{5/2} due to the surface oxidation of Mo.^{29,42} Thus, MW-MoS₂ is a pure 2H-MoS₂ phase.

To evaluate the lithiation/dilithiation processes of the MW-MoS₂ electrode, CV tests were carried out at a scan rate of 0.2 mV s^{-1} over a potential window of 0.01–3.00 V (Fig. 4a). During the first discharging process, one dominant reduction peak located at 0.50 V was observed, which may be ascribed to the conversion reaction of Li_xMoS_2 into Li_2S and metallic Mo;^{43–46} this peak disappeared in the following discharge curves. Two new reduction peaks at 1.8 and 1.1 V appeared, which may be ascribed to the formation of Li_2S and Li_xMoS_2 from the following reactions:⁴⁷ $2\text{Li}^+ + \text{S} + 2\text{e}^- \rightarrow \text{Li}_2\text{S}$ and $\text{MoS}_2 + x\text{Li}^+ + xe^- \rightarrow \text{Li}_x\text{MoS}_2$. In the anodic scans, two peaks are observed at 1.7 and 2.3 V. The weak and broad anodic peak at about 1.7 V can be assigned to the partial oxidation of Mo. The pronounced oxidation peak at 2.3 V indicates the formation of sulphur based on the reaction:⁴³ $\text{Li}_2\text{S} \rightarrow \text{Li} + \text{S} + 2\text{e}^-$. The curves almost overlapped in the following cycles, indicating that the small-sized electrode possesses high reversibility and cyclic

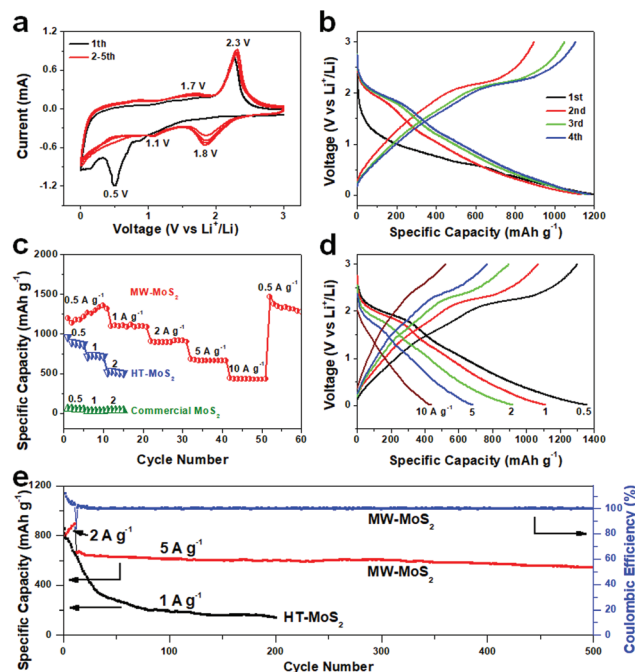


Fig. 4 First five (a) CV curves and (b) galvanostatic charge/discharge profiles of MW-MoS₂ at 0.5 A g^{-1} from the 1st to 10th cycles. (c) Rate capabilities of MW-MoS₂, HT-MoS₂ and the commercial MoS₂ at different current densities from 0.5 to 10 A g^{-1} . (d) Galvanostatic charge/discharge profiles of MW-MoS₂ at current densities ranging from 0.5 to 10 A g^{-1} . (e) Cyclic stabilities of MW-MoS₂ and HT-MoS₂.

stability in the electrochemical processes.²⁴ It should be stated that after the first cycle, the electrode material is mainly composed of sulfur, Mo, and few MoS₂ particles, instead of the initial amount of MoS₂, and this composition remains stable in the following cycles.⁴²

Fig. 4b presents the galvanostatic discharge/charge profiles of MW-MoS₂ recorded for different cycles at a current density of 0.5 A g^{-1} . The evident plateaus at 1.7 and 2.3 V during the charging process and 1.8 V during the discharging process are consistent with the peaks in the CV curves. MW-MoS₂ delivered an initial capacity of 1199 mA h g^{-1} with a coulombic efficiency (CE) of 75%. The irreversible capacity may be due to the formation of an SEI film. A high specific capacity of 1355 mA h g^{-1} was obtained after 10 cycles at the low current density of 0.5 A g^{-1} , which is slightly larger than the initial capacity due to the activation effect.^{48,49}

The rate capabilities of the MW-MoS₂ samples at current densities ranging from 0.5 to 10 A g^{-1} are given in Fig. 4c and the discharge curves at different current densities are shown in Fig. 4d. The initial plateau observed at about 1.8 V in the discharge curve at 0.5 A g^{-1} decreased stepwise (Fig. 4d) and the discharge capacity changed from 1355 to 438 mA h g^{-1} when the current density was gradually elevated from 0.5 to 10 A g^{-1} due to the rising polarization effect. To the best of our knowledge, the capacity data obtained is clearly superior to that of the reported pure MoS₂ LIB anodes^{3,26,27,33,39,50–53}

Table 1 The rate capabilities and cyclic stabilities of the typical reported MoS₂ and MW-MoS₂

Electrode	Rate capability	Cycle stability	Ref.
	Capacity (mA h g ⁻¹)/current density (A g ⁻¹)	Capacity (mA h g ⁻¹)/current density (A g ⁻¹)/cycling number	
Hierarchical MoS ₂ microspheres	353/1	672/0.1/50	3
MoS ₂ tubes	600/1	839/0.1/50	26
N-Doped MoS ₂	500/5		
	680/1	998/0.05/100	27
3D honeycomb-MoS ₂	610/2		
	463/2	1025/0.1/50	33
Hierarchical MoS ₂ microboxes	700/1	900/0.1/50	39
Inorganic fullerene-like MoS ₂	680/1	1044/0.1/100	48
MoS ₂ nanospheres	602/1	1095/0.1/100	49
MoS ₂ nanoplates	950/1	910/1/50	50
Graphitized CNCs	150/0.8	335/0.1/400	53
Small-sized MW-MoS ₂	1355/0.5	544/5/500	This work
	1111/1		
	683/5		
	438/10		

(Table 1). The excellent rate capability of our MW-MoS₂ may be due to its small particle size, which remarkably shortens the diffusion distance of ions and accelerates the transport efficiency of electrons and electrolyte ions; also, its large surface area is greatly beneficial for offering more active sites at the interface between the solid and liquid. Moreover, the large pore surface area and volume of the small-sized MoS₂ can ease the volume expansion during the charging and discharging process. The capacity can be still stabilized at about 1300 mA h g⁻¹ when the current density returns to 0.5 A g⁻¹, which is 108.5% of the initial capacity caused by the activation of the electrode.^{48,49} The rate capabilities of HT-MoS₂ and the commercial MoS₂ were also studied for comparison. The discharge capacities were 530/50, 340/27 and 136/32 mA h g⁻¹ at current densities of 0.5, 1 and 2 A g⁻¹ for the HT-MoS₂ and commercial MoS₂ electrodes, respectively, which demonstrate their lower capacities and fast capacity fading with an increase in current densities.

The cyclic stabilities of the MW-MoS₂ electrode were evaluated at the current density of 5 A g⁻¹ with 10 cycles of activation at 2 A g⁻¹ (Fig. 4e). The initial capacity of 664 mA h g⁻¹ gradually changed to 544 mA h g⁻¹ after 500 cycles with a capacity retention of ~82%, which corresponds to 0.037% capacity loss per cycle. In contrast, HT-MoS₂ only had a capacity of 142 mA h g⁻¹ after 200 cycles at 1 A g⁻¹. It is very rare that pure-phase MoS₂ can still retain a high discharge capacity after numerous cycles at a high current density (Table 1), indicating the highly stable rate capability of MW-MoS₂.

Furthermore, EIS, XRD and (HR)TEM measurements were carried out for the above electrodes after 500 cycles at 5 A g⁻¹

to gain insight into the discharge/charge processes and understand the nature of the high lithium storage characteristics in our unique MW-MoS₂. Fig. 5a shows the Nyquist plots of HT-MoS₂ before cycling and MW-MoS₂ before and after 500 cycles. Two parts comprising a semicircle in the high frequency region and an oblique inclined line in the low frequency region are observed in the Nyquist plots; the arcs are mainly caused by the charge-transfer reaction at the electrode/electrolyte interface.⁵⁴ During the charging-discharging process, the extraction and insertion of Li⁺ ions and redox reactions of Mo ions occurred.^{55,56} The Nyquist plots can be represented by the equivalent circuit (insert in Fig. 5a), where the intercept of the semicircle at the real axis reflects the resistance of electrolyte diffusion (R_s) and its diameter corresponds to the charge-transfer resistance (R_{ct}). Additionally, the oblique inclined line in the low-frequency region represents the Warburg-type resistance (Z_w), which is caused by ion diffusion in the electrode.^{57,58} The R_{ct} value (68 Ω) of the as-synthesized MW-MoS₂ is much lower than that of HT-MoS₂ (195 Ω), and this value slightly increased to 84 Ω after cycling due to the high charge transfer resistance of the discharge products of LiMoS₂, Mo, S, and Li₂S as well as the residual MW-MoS₂. The Nyquist plot of MW-MoS₂ has a greater slope than that observed for HT-MoS₂ before cycling, suggesting that

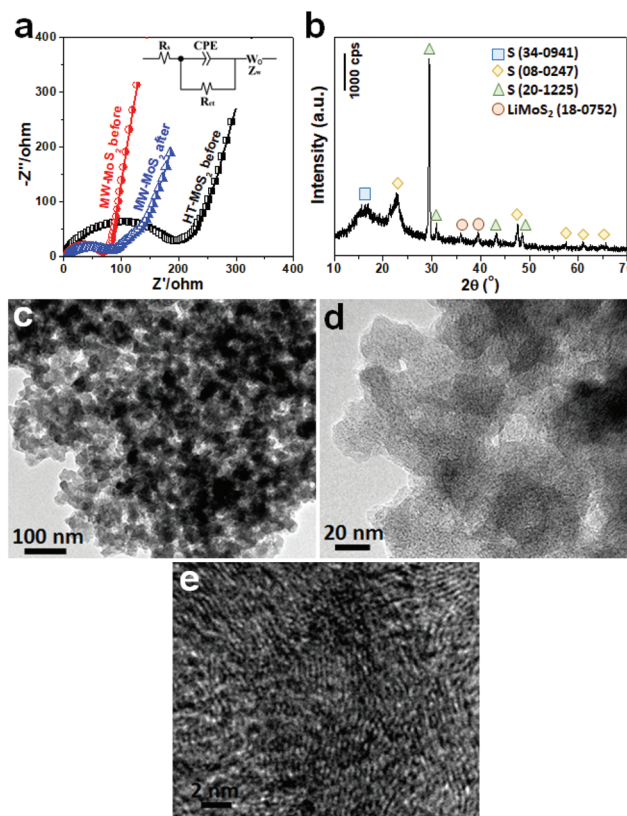


Fig. 5 (a) Nyquist plots of HT-MoS₂ before cycling and MW-MoS₂ before and after 500 cycles at 5 A g⁻¹. (b) XRD, (c, d) TEM and (e) HRTEM images of MW-MoS₂ after 500 cycles at 5 A g⁻¹. Inset in (a) is the equivalent circuit.

MW-MoS₂ has better ion diffusion capability in the electrode than HT-MoS₂. This is due to the large surface area of MW-MoS₂, which facilitates Li⁺ ion insertion with a lower barrier; also, its smaller size significantly reduces the charge transfer resistance. These phenomena are consistent with the results of the cyclic and rate capability tests as well as the CV measurements.

The XRD (Fig. 5b) peaks observed at the 2θ values of 23.08, 47.83, 57.52, 61.12 and 65.75° can be unambiguously assigned to the (222), (515), (606), (3511) and (715) lattice planes of sulfur (PDF no. 08-0247), respectively, and the broad peak at about 16.25° can be assigned to the (200) lattice plane of sulfur (PDF no. 34-0941). Additionally, the peaks at 29.35, 30.88, 43.25 and 48.37° may be assigned to sulfur (PDF no. 20-1225), and the peaks at 36.04 and 39.31° may be assigned to the discharge product of LiMoS₂ (PDF no. 18-0752), as indicated by the CV analyses. No diffraction peaks of Li₂S or Mo were found in the XRD patterns, possibly due to their amorphous structures or low contents in the discharge products. The small-sized MoS₂ was still preserved after cycling according to the TEM image (Fig. 5c and d) and the (100) lattice planes can be clearly observed in the HRTEM image (Fig. 5e). These results indicate that the structure of the partial MW-MoS₂ electrode was hardly changed after cycling, demonstrating its high cyclic stability.

4. Conclusions

In summary, a novel solution-based microwave-assisted precursor pyrolysis method has been invented to prepare perfectly crystalline 2H-MoS₂ with uniform particle sizes of 20–30 nm. The small-sized MW-MoS₂ nanoparticles exhibit a high surface area and large pore volume with a pore size distribution mainly in the meso/macropore scale, which are beneficial for electrolyte storage and low charge carrier conductive resistances. The large pore surface area and volume of the small-sized MoS₂ can ease the volume expansion during charging and discharging. As an LIB anode, the MW-MoS₂ electrode presented an unprecedented initial specific capacity, remarkably high cyclic stability and excellent rate capability. This study also highlights the universal solution-based microwave-assisted precursor pyrolysis strategy to synthesize small particle materials with large surface area and unique structures, which may lead to some particular advantages in various applications, particularly in the field of LIBs.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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